In This Instruction

This instruction provides information you will need to install the iLand Compact Landing System, including:

- iLand Landing System (overview) (see “iLand Landing System” on page 2)
- Cartop Mounting (see “Cartop Mounting” on page 3)
- Pedestal Fabrication and Mounting (see “Pedestal Fabrication and Mounting” on page 4)
- iLand Compact Installation Instructions (see “Installation Instructions” on page 5)
- Installing Floor Leveling Magnets (see “Installing the Floor Leveling Magnets” on page 9)
- Cabling Connections (see “Cabling Connections” on page 11)
- iLand Status LEDs (see “iLand Status LEDs” on page 12)
- Setting the Position Encoder resolution parameter (see “Setting the Position Encoder Resolution parameter” on page 12).
- Calibrating the Floor Offsets (see “Calibrating the Floor Offsets” on page 13).
- Adjustments for use with Light Guide Rails - The iLand Compact must be adjusted when used with light guide rails, e.g. seven pound rails (see “Adjustments for use with Light Guide Rails” on page 14).
iLand Compact Installation

iLand Compact is a rugged, highly accurate landing system. iLand uses an encoder to gauge precise hoistway position and three separate Hall-effect sensors to level the elevator accurately at each landing. iLand is designed for easy installation and adjustment and to provide maintenance-free service.

Position Feedback
A simple, durable wheel assembly rides the elevator rail as the car moves. Wheel-to-rail tension is maintained by two springs. Mounted with the wheel is a magnet that rotates as the wheel turns. The rotation of the magnet is detected by an integrated circuit (encoder) which generates two pulse streams, phase-offset by 90 degrees. The encoder generates 348 pulses per foot of travel.

Direction
By monitoring both pulse streams, iControl can tell the direction of elevator travel by detecting which stream is the “first to arrive.” For example, when the elevator is moving up, DP1 leads DP2. When the elevator is moving down, DP2 leads DP1.

Position
During hoistway “learn” operations, iControl counts the total number of pulses from the bottom to the top of hoistway travel and also stores the floor height position (pulse count) at each landing. During normal elevator operation, the iController uses the floor height information and the encoder pulse count to accurately track the elevator car position in the hoistway.

Landing Accuracy
During installation, running in Inspection mode, the elevator is manually leveled at each landing. With the car level at the landing, a six-inch strip magnet is placed near the hollow of the rail curvature, vertically aligned with a row of three sensors on the iLand landing system. If the car has both front and rear doors, a second strip magnet is placed on the opposite side of the rail and a second set of sensors is used. Placement of the magnets in vertical alignment with the sensors should be as accurate as possible.

During automatic operation, the iController uses signals from the three sensors (Up Level, Door Zone, and Down Level), factors in speed and position information, and comfortably and accurately “lands” the elevator car to within 1/32” of floor level.

Logic
If required, the Floor Offset Distance parameter may be adjusted to compensate for inexactley placed floor magnets (see Calibrating the Floor Offsets in Section 4 of the User Guide). Using this parameter, you can offset the car level-at-floor point by ± 0.5 inches.

The positions of the floor magnets are recorded during hoistway learn operations (see Learning the Floor Heights in Section 4 of the User Guide). Each time a magnet is encountered, the iController learns the position of the magnet with respect to the bottom floor. This learned height, the “floor height,” is stored in system memory.
Cartop Mounting

The iLand Compact landing system is usually mounted on a pedestal on the elevator cartop such that the encoding wheel rides the center ridge of the hoistway rail. MCE offers a mounting pedestal kit, designed to work in most installations, which can be purchased separately (LS-PEDESTAL-BSE), or a pedestal may be provided by the installer. Typically, the mounting pedestal is bolted to the crosshead beams.

Positioning

Refer to the illustration below and to the accompanying instructions to ascertain how iLand must be positioned and mounted on the cartop.

Figure 1. iLand Pedestal and Position on Cartop

- Elevator Rail: Raised center ridge
- Guide Wheels
- Front Door Leveling Sensors are on this side
- Position Encoder Wheel
- Parallel Arms
- Carrier Arms
- Mounting Pedestal
- iLand Base
- Rear Door Leveling Sensors
Pedestal Fabrication and Mounting

A pre-fabricated, universal mounting pedestal may be purchased from MCE. If built on site, the pedestal must be fabricated to:

- Mount securely to the elevator car crosshead beam
- Position the iLand Compact system acceptably both vertically and horizontally (vertically so that the landing system clears obstructions like the elevator guide wheels — horizontally so that the encoder wheel is centered on, and aligned with, the raised center ridge of the rail)
- Be sturdy enough to resist flexing or excessive vibration that could cause position information errors

If the pedestal bends or moves, the encoder information might become inaccurate or be interrupted causing the controller to receive inaccurate information about the cars position, speed, and direction of travel. Figure 2 below provides the mounting footprint for the iLand chassis on the pedestal. The slots should provide clearance for 1/2” bolts.

Figure 2. Typical Pedestal for mounting iLand
Installation Instructions

1. Attach the mounting pedestal securely to the elevator crosshead beam.

2. Place the iLand Compact on the mounting pedestal and slide it into position so that the Position Encoder Wheel is touching the front face of the rail. If necessary, loosen the screws that adjust the position of the Leveling Sensor Bracket(s) and slide the brackets back away from the rail.

3. Move the base of the iLand Compact forward until the Parallel Arms are approximately vertical and fasten it to the pedestal using four 1/2” (or 3/8”) bolts, flat washers, lock washers, and nuts (see Figure 3).

4. **Caution!** Leveling sensors can be damaged by collision with rail clamps and bolts, etc. Move the car cautiously until adequate clearance is verified. **Damage due to mechanical contact is NOT covered by warranty!** See Caution below.

Figure 3.

**Caution:** Loosen screws and slide the Leveling Sensor Bracket(s) back away from the rail. At points where the rails are attached or where rail sections meet, the clearance may be reduced by clamps, bolts and other hardware. Check initial floor leveling sensor adjustments at the worst of these points to make certain the sensors or other landing system hardware will not be damaged when the car runs past these points. Check along the entire rail to ensure adequate clearance. **Damage due to mechanical contact is NOT covered by warranty!**
5. Place a magnet on the rail as shown in Figures 4 and 5. iLand Compact must be adjusted so that the Leveling Sensors are centered on the magnet with the face of the sensor board $1/4$ inch (K $1/16$ inch) from the surface of the magnet. Magnets may be stacked to increase height if needed.

**Figure 4. Magnet position on the rail (side view)**

![Figure 4](image)

**Note:** The front door floor leveling magnet and leveling sensors are shown in this picture (left side). The rear door floor leveling magnet and sensors, if applicable, are mounted on the right side of the rail (See Figure 5).

**Figure 5. Magnet position on the rail (top view)**

![Figure 5](image)

The magnet should be on an angle of approximately 12 degrees with respect to the back surface of the rail.

The Leveling Sensors should line up with the center of the magnet with the face of the sensor board $1/4''$ (K $1/16''$) from the surface of the magnet. Magnets may be stacked to increase height if needed.
6. For a front door only iLand Compact (iLand-1-C), adjust the guide rollers so that the Leveling Sensor is centered on the magnet (see Figures 5 and 6). Ensure that the Guide Rollers are snug against the rail.

7. For a front and rear door iLand Compact (iLand 2-C), it may be necessary to adjust both the Guide Rollers (Step 6) and the Carrier Arms in order to get both Leveling Sensors centered on their respective magnets. Loosen the Carrier Arm set screws and move the arms closer together or farther apart (see also Figure 7).

8. Once the Leveling Sensors are centered on their respective magnets, adjust the Position Encoder Wheel so that it is centered on the rail. Loosen the lock nut and adjust the screw. Then retighten the lock nut.
Figure 6. iLand Compact Installation (rear view)

- Snug the Guide Rollers against the rail
- Guide Roller adjustment screws
- Leveling sensor centered on the magnet
- Position Encoder Wheel centering adjustment
- FACTORY ADJUSTMENT DO NOT ADJUST
- Position Encoder Wheel centered on the rail
- Carrier Arms centered
Installing the Floor Leveling Magnets

In a typical, front-door only, installation, a single 6-inch strip magnet attached near the hollow of the rail curve (left side) is used to indicate the level-with-floor position for each landing at which the elevator car will stop. If the elevator car has rear (or side) doors as well, a second 6-inch strip magnet is attached in the right side of the rail and a second set of floor leveling sensors on the right side of the iLand is used.

There are three important dimensions to keep in mind when attaching the floor magnets:

- The magnet must be positioned so that, when the car is level with a floor, the magnet is lengthwise between the Up Leveling and Down Leveling sensors (see “Magnet position on the rail (side view)” on page 6) and centered on the Door Zone sensor with the South pole surface facing out.
- The magnet must be attached at an angle of about 12 degrees from the rail hollow (see “Magnet position on the rail (top view)” on page 6). (This aligns the face of the magnet with the leveling sensors.
- The “thickness” of the magnet strips (the distance from the outer magnet face to the rail behind the magnet) must be considered so that some magnets do not “stick out” farther than others. (This ensures that the gap between the sensors and the magnet face will remain consistent at different floor levels.) The iLand assembly automatically compensates for some rail distortion using the Position Encoder wheel and the two guide rollers.

Caution

At points where the rails are attached or where rail sections meet, the clearance for the sensors may be reduced by clamps, bolts, and other hardware. Check your initial floor leveling sensor adjustments at the worst of these points to make certain the sensors or other landing system hardware will not be damaged when the car runs past these points. Check along the entire rail to ensure that the clearance between the face of the sensor board and the magnets is 1/4 inch (K 1/16 inch). Magnets may be stacked to increase height if needed.

Warning! Damage due to mechanical contact is NOT covered by warranty.
Floor Leveling Magnet Installation Instructions

1. On Inspection mode, position the elevator car so that it is level with a landing. Inspection speed may be reduced to help stop the car precisely at floor level (iView > Controller > View > Configuration > Pattern > Modes tab).

2. Mark the position of the top and bottom leveling sensors as shown below. Note that the sensors are slightly in from the edges of the circuit board. Accurate magnet position assures the best possible position tracking.

3. Move the car down one to two feet. Clean the hollow of the rail where the magnet will be attached to remove all grease and dirt (Use acetone, alcohol, or other industrial solvent).

4. Center the magnet vertically between the marks with the South pole facing outwards. (Magnets supplied by MCE have an adhesive strip and paper on the North face. If necessary, use a compass to check North/South polarity.)

5. Move the car back into position and verify that the face of the sensor board is within 1/4” (6 mm) K 1/16” (1.5 mm) from the face of the magnet and the sensors are centered on the magnet. If the iLand Landing System is powered (connected to a working iLink), the ULM, DLM, and DZ LEDs will all be lighted if the magnet is positioned properly. If not, adjust the magnet and re-test. Note: If the magnet is less than six inches long, only the DZ sensor may be lighted when the magnet is positioned properly.

6. When ready, attach the magnet to the rail using a good quality construction glue. Then move to the next landing, etc. (Some installers prefer to temporarily attach the magnets and, after adjusting the sensors and learning the hoistway, test their placement. Then go back and make adjustments before using a permanent glue.)
Cabling Connections

The Position Encoder and Leveling Sensors connect to the iLand Signal board (LS-IPH) through short, factory-assembled cables with a connector at each end. These cables should already be in place and connected. If they have been removed, they need to be reconnected. Refer to Figure 7 for guidance.

Figure 7. iLand Cable Connections

The cables from the iLand Landing System (LS-IPH board) to the iLink Cartop Processor (ICE-CTP board) are supplied (C-ETHERENET-BGE-XX). They should be routed through flexible conduit from the iLand connectors shown in Figure 7 to the iLand Front Door and, if applicable, iLand Rear Door connectors on the ICE-CTP board in the iLink Cartop Box as shown in Figure 8.

Figure 8. Cartop Interconnection
iLand Status LEDs

The iLand signal board enclosure reveals status LED sets for the front and rear floor leveling sensors and the position encoder sensor. Refer to the illustration below.

Figure 9. iLand Status LEDs

<table>
<thead>
<tr>
<th>Front floor leveling sensors:</th>
<th>Position Encoder quadrature pulse indicators. When the elevator is in motion, these LEDs light alternately, 90 degrees out of phase:</th>
<th>Rear floor leveling sensors:</th>
</tr>
</thead>
<tbody>
<tr>
<td>- Up Leveling Marker (ULM)</td>
<td>- DP1, DP2</td>
<td>- Up Leveling Marker (ULM-R)</td>
</tr>
<tr>
<td>- Door Zone (DZ)</td>
<td>Position Encoder Index - LED turns on once per wheel revolution, at the zero index point.</td>
<td>- Door Zone (DZ-R)</td>
</tr>
<tr>
<td>- Down Leveling Marker (DLM)</td>
<td>Position Encoder Magnet - MAGIN and MAGDE should remain off. If either is ON, contact MCE Technical Support.</td>
<td>- Down Leveling Marker (DLM-R)</td>
</tr>
</tbody>
</table>

Setting the Position Encoder Resolution parameter

For the iLand Compact landing system, the Position Encoder resolution parameter must be set to 348 pulses per foot (iView Controller > View > Configuration > Pattern > Common tab).

<table>
<thead>
<tr>
<th>Operational Status</th>
<th>Pattern</th>
</tr>
</thead>
<tbody>
<tr>
<td>Common</td>
<td>Modes</td>
</tr>
<tr>
<td>General</td>
<td>Position Encoder resolution</td>
</tr>
<tr>
<td>Pattern scaling</td>
<td>100.000 %</td>
</tr>
<tr>
<td>Door pre-opening distance</td>
<td>0.00 in</td>
</tr>
</tbody>
</table>

Once the encoder resolution is changed, the safety configuration must be learned. The safety configuration for the job is stored in two locations in iControl (FLASH and EEPROM on the SAF board). iControl constantly checks current safety information against stored data and also compares the data in the two stored locations to make certain they continue to match. If you make a change on the Safety screen, you will need to do a “learn” operation to write the new data to iControl:

1. From the View menu select Setup and click Safety.
2. On the **Setup > Safety > Configuration tab**, make necessary changes.

3. Select **Acquire** from the **Write privilege** menu (if you have not yet acquired write privileges to the iBox), then click **Send** to save the changes to iControl.

   The controller will generate a safety mismatch fault because the settings you have just sent do not match its stored information.

4. Verify that the iBox is in **Inspection** mode (Inspection switch set to INSP). Set the **Learn** switch to ON.

5. The **Learn** section of the **Setup > Safety > Configuration tab** should indicate that the controller is ready to learn.

6. Click on the **Learn** button. The controller will take a few seconds to learn the new information and will then confirm that the safety configurations again match.

7. Set the iBox Learn switch back to the OFF position.

   The message window on the Safety> Configuration tab should report Safety Configurations OK.

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**Calibrating the Floor Offsets**

This is the final step to installing the iLand Compact Landing System (see “Calibrating the floor offsets” in Section 4 of the User Guide). If this is a new installation, it is best to wait until the car has been fully adjusted so that it stops consistently and accurately at the floors. When replacing an iLand-H Landing System, the adapter kit helps bring the leveling sensors into proper position with respect to the existing leveling magnets. Perform this calibration now and make any adjustments needed to ensure that the car stops “spot-on” at every floor.
Adjustments for use with Light Guide Rails

When used with light guide rails, e.g. seven pound rails, the iLand Compact Landing System must be adjusted so that the guide rails and sensors are in the proper position.

**Instructions**  The following instructions apply to adjusting the iLand Compact for use with light guide rails:

1. Remove the Guide Wheel Assemblies and Level Sensor Assemblies (see Figure 10).

**Figure 10.** iLand Compact Standard Before Adjustment
2. Rotate the Roller Brackets 180 degrees as shown in Figure 11. Ensure that the Roller Brackets are perpendicular to the mounting surface and torque the screws to 10 in-lbs.

3. Re-install the Level Sensor Assemblies as shown above and in Figure 12.

4. Re-install the Guide Wheel Assemblies as shown above.
Figure 12. Level Sensor Mounting Hardware

- Locknut (19-02-0026)
- Nut Plate (40-26-0008)
- Slotted Machine Screw (19-01-0022)
- Serrated flange against Level Sensor Bracket