

Software Versions for M00352 (AKA T-LIMIT-T) (Rev 2.1 Limit Board)

LIMITOT 06/18/12 (R07)

- All MicroFlite, up to and including Ultra 2000, with an analog tachometer, rather than a digital encoder, where the existing M00118 limit board is being replaced with the M00352 (AKA T-LIMIT-T), or the existing M00352 board is being replaced. This comprises mostly MG controllers, as well as some SCRs. (See Bulletin 116 or “Existing Controllers” under Bulletin 104)
 - All MicroFlite, up to and including Ultra 2000, with a digital encoder. While LIMITOT software can handle jobs with digital encoders, whether the speed reference for pattern clamping is or is not present, we recommend using it if the speed reference is not present. (See “New Controllers” under Bulletin 104). If the speed reference is present (most likely scenario), we recommend LIMITV2 software outlined further below.
 - All Series '90 controllers (speed reference is not present) (See Bulletin 110.)
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LIMITV2 08/03/12 (R03)

- All non-Canadian MicroFlite, up to and including Ultra 2000, with a digital encoder and the speed reference present. (See Bulletin 112.)
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LIMITV2 CANADA 06/28/01

- All Canadian MicroFlite, up to and including Ultra 2000, with a digital encoder and the speed reference present. (See Bulletin 112.)
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LIMITTRI 08/11/09 (R07)

- All Tricon controllers (See Tricon manual.)

Note: Jumper JP6 should not be installed on the M00352 board for Tricon, but should be installed for all the other controllers.

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